TEST REPORT
IEC 62133
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications

Report Number.....:	BCTC-LH180902576S
Date of issue.....:	2018.10.15
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Tested by (name + signature) .....:	Andre Yu
Checked by (name + signature) ...:	Peter Pan
Approved by (name + signature) ..:	Jim Deng
Applicant's name.....:	shenzhen soshine battery co.,ltd.
Address.....:	7F, Building A, JinKe Industrial Park, 310# Wuhe avenue, Guanlan Town, Longhua District, Shenzhen 518110, P.R.China
Test specification:	
Standard.....:	IEC 62133: 2012 (Second Edition)
Test result.....:	Pass
Non-standard test method.....:	N/A
Testing laboratory.....:	**Shenzhen BCTC Testing Co., Ltd.**
Address.....:	**BCTC Building & 1-2F, East of B Building, Pengzhou Industrial, Fuyuan 1st Road, Qiaotou Community, Fuyong Street, Bao'an District, Shenzhen, China**
Testing location.....:	As above
Test item description.....:	Soshine LiFePO4 rechargeable cell
Trade Mark.....:	Soshine
Manufacturer.....:	Same as applicant
Address.....:	Same as applicant
Model/Type reference.....:	14500-3.2-700
Ratings.....:	3.2V, 600mAh, 1.92Wh

Note:
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List of Attachments (including a total number of pages in each attachment):
Attachment 1: Photo documentation (1 pages).

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
cl.5.6.2 Design recommendation (Lithium system); cl.8.1 Charging procedure for test purposes (for Cells); cl.8.2.1 Continuous charging at constant voltage (Cells); cl.8.3.1 External short circuit (Cell); cl.8.3.3 Free fall (Cells); cl.8.3.4 Thermal abuse (Cells); cl.8.3.5 Crush (Cells); cl.8.3.7 Forced discharge (Cells); cl.8.3.8 Transport tests(Cells) Tests are made with the number of cells and batteries specified in IEC 62133: 2012 (Second Edition) Table 2.	**Shenzhen BCTC Testing Co., Ltd.** **BCTC Building & 1-2F, East of B Building, Pengzhou Industrial, Fuyuan 1st Road, Qiaotou Community, Fuyong Street, Bao'an District, Shenzhen, China**

☒ **The product fulfils the requirements of EN 62133: 2013**

Copy of marking plate:

The artwork below may be only a draft.

	Soshine LiFePO4 rechargeable cell Model No.: 14500-3.2-700	
+	Rating: 3.2V,600mAh/1.92Wh	-
	ICR15/51 2018.07 Manufacturer: shenzhen soshine battery co.,ltd Made in China	

Test item particulars.....	**:**
Classification of installation and use.....	**:** To be defined in final product
Supply connection.....	**:** DC Connector
Recommend charging method declared by the manufacturer.....	**:** Charging the cell with 300mA constant current until 3.8V, then constant voltage until charge current reduces to 6mA at ambient 20°C±5°C
Discharge current (0.2 I_t A)	**:** 120mA
Specified final voltage.....	**:** 2.0V
Chemistry	**:** ☐ nickel systems.....☒ lithium systems
Recommend of charging limit for lithium system	
Upper limit charging voltage per cell.....	**:** 3.83V
Maximum charging current.....	**:** 600mA
Charging temperature upper limit.....	**:** 45°C
Charging temperature lower limit.....	**:** 0°C
Polymer cell electrolyte type.....	**:** ☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....	**:** N/A
- test object does meet the requirement.....	**:** P (Pass)
- test object does not meet the requirement.....	**:** F (Fail)
Testing.....	**:**
Date of receipt of test item.....	**:** 2018-09-17
Date (s) of performance of tests.....	**:** 2018-09-17 to 2018-09-28

General remarks:

The test results presented in this report relate only to the object tested.
This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory.
"(See Enclosure #)" refers to additional information appended to the report.
"(See appended table)" refers to a table appended to the report.
Throughout this report a ☐ comma / ☒ point is used as the decimal separator.

Name and address of factory (ies).....	**:** Same as manufacture

General product information:

The cell consists of the positive electrode plate, negative electrode plate, separator, electrolyte and case.

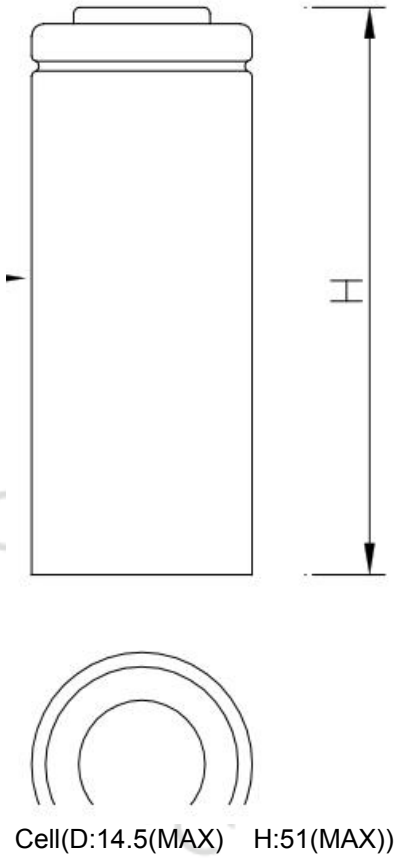
The main features of the cell in are shown as below (clause 8.1.1):

Model	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
14500-3.2-700	600mAh	3.2V	300mA	300mA	600mA	600mA	3.8V	2.0V

The main features of the cell are shown as below (clause 8.1.2):

Model	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
14500-3.2-700	3.83V	30mA	0°C	45°C

Construction (unit: mm):



Cell(D:14.5(MAX) H:51(MAX))

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
4	**Parameter measurement tolerances**		**P**
	Parameter measurement tolerances		P
5	**General safety considerations**		**P**
5.1	General		P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal case exists.	N/A
	Insulation resistance (MΩ)..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate creepage and clearance distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Explosion-proof safety valve for venting exists.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature/voltage/current management		N/A
	Batteries are designed such that abnormal temperature rise conditions are prevented		N/A
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		N/A
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that associated chargers are designed to maintain charging within the temperature, voltage and current limits specified		N/A
5.5	Terminal contacts		P
	Terminals have a clear polarity marking on the external surface of the battery		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		P

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	Assembly of cells into batteries	Single cell only.	N/A
5.6.1	If there is more than one battery housed in a single battery case, cells used in the assembly of each battery have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	Each battery has an independent control and protection		N/A
	Manufacturers of cells make recommendations about current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		N/A
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate separate circuitry to prevent the cell reversal caused by uneven discharges		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		N/A
	When testing a battery, the manufacturer of the battery provides a test report confirming the compliance according to this standard		N/A
5.6.2	Design recommendation for lithium systems only	Single cell only.	N/A
	For the battery consisting of a single cell or a single cell block: - Charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Clause 8.1.2, Table 4; or		N/A
	- Charging voltage of the cell does not exceed the different upper limit of the charging voltage determined through Clause 8.1.2, NOTE 1.		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks: - The voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, by monitoring the voltage of every single cell or the single cellblocks; or		N/A

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
	- The voltages of any one of the single cells or single cellblocks does not exceed the different upper limit of the charging voltage, determined through Clause 8.1.2, NOTE 1, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks: - Charging is stopped when the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks; or		N/A
	- Charging is stopped when the upper limit of the different charging voltage, determined through Clause 8.1.2, NOTE 1, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
5.7	Quality plan		P
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. ISO 9001: 2015 certificate provided.	P
6	**Type test conditions**		**P**
	Tests were made with the number of cells or batteries specified in Table 1 for nickel-cadmium and nickel-metal hydride systems and Table 2 for lithium systems, using cells or batteries that are not more than six months old	Complied. Lithium system.	P
	Unless noted otherwise in the test methods, testing was conducted in an ambient of 20°C ± 5°C.	Tests are carried out at 20°C ± 5°C.	P
7	**Specific requirements and tests (nickel systems)**		**N/A**
7.1	Charging procedure for test purposes	Lithium system.	N/A
7.2	Intended use		N/A
7.2.1	Continuous low-rate charging (cells)		N/A
	Results: No fire. No explosion		N/A
7.2.2	Vibration		N/A
	Results: No fire. No explosion. No leakage	(See Table 7.2.2)	N/A
7.2.3	Moulded case stress at high ambient temperature		N/A
	Oven temperature (°C)..... :		—
	Results: No physical distortion of the battery casing resulting in exposure if internal components		N/A

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.4	Temperature cycling		N/A
	Results: No fire. No explosion. No leakage.		N/A
7.3	Reasonably foreseeable misuse		N/A
7.3.1	Incorrect installation cell		N/A
	The test was carried out using: - Four fully charged cells of the same brand, type, size and age connected in series, with one of them reversed; or		N/A
	- A stabilized dc power supply.		N/A
	Results: No fire. No explosion..... :	(See Table 7.3.1)	N/A
7.3.2	External short circuit		N/A
	The cells or batteries were tested until one of the following occurred: - 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		N/A
	Results: No fire. No explosion..... :	(See Table 7.3.2)	N/A
7.3.3	Free fall		N/A
	Results: No fire. No explosion.		N/A
7.3.4	Mechanical shock (crash hazard)		N/A
	Results: No fire. No explosion. No leakage.		N/A
7.3.5	Thermal abuse		N/A
	Oven temperature (°C)..... :		—
	Results: No fire. No explosion.		N/A
7.3.6	Crushing of cells		N/A
	The crushing force was released upon: - The maximum force of 13 kN ± 1 kN has been applied; or		N/A
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	The cell is prismatic type and a second set of samples was tested, rotated 90° around longitudinal axis compared to the first set		N/A
	Results: No fire. No explosion..... :	(See Table 7.3.6)	N/A
7.3.7	Low pressure		N/A
	Chamber pressure (kPa)..... :		—
	Results: No fire. No explosion. No leakage.		N/A
7.3.8	Overcharge		N/A
	Results: No fire. No explosion..... :	(See Table 7.3.8)	N/A

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
7.3.9	Forced discharge		N/A
	Results: No fire. No explosion..... :	(See Table 7.3.9)	N/A
8	**Specific requirements and tests (lithium systems)**		**P**
8.1	Charging procedures for test purposes		P
8.1.1	First procedure: This charging procedure applied to tests other than those specified in 8.1.2	Complied.	P
8.1.2	Second procedure: This charging procedure applied to the tests of 8.3.1, 8.3.2, 8.3.4, 8.3.5, and 8.3.9		P
	If a cell's specified upper and/or lower charging temperature exceeds values for the upper and/or lower limit test temperatures of Table 4, the cells were charged at the specified values plus 5 °C for the upper limit and minus 5 °C for the lower limit	Charging temperature for cell declared by client is: 0-45°C 45°C used for upper limit test temperature. -5°C used for lower limit test temperature.	P
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1)..... :		P
	For a different upper limit charging voltage (i.e. other than for lithium cobalt oxide systems at 4,25 V), the applied upper limit charging voltage and upper limit charging temperatures were adjusted accordingly	Sample is LiFePO4 cell. 3.8V used for upper limited voltage for test.	P
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1)..... :		N/A
8.2	Intended use		P
8.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Results: No fire. No explosion..... :	(See Table 8.2.1)	P
8.2.2	Moulded case stress at high ambient temperature (battery)	No moulded case exists.	N/A
	Oven temperature (°C)..... :	70	—
	Results: No physical distortion of the battery casing resulting in exposure of internal components		N/A
8.3	Reasonably foreseeable misuse		P
8.3.1	External short circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred: - 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		P
	Results: No fire. No explosion..... :	(See Table 8.3.1)	P

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.2	External short circuit (battery)		N/A
	The cells were tested until one of the following occurred: - 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	Results: No fire. No explosion..... :		N/A
8.3.3	Free fall		P
	Results: No fire. No explosion.	No fire. No explosion.	P
8.3.4	Thermal abuse (cells)		P
	The cells were held at 130°C ± 2°C for: - 10 minutes; or	Tested complied.	P
	- 30 minutes for large cells (gross mass of more than 500 g as defined in IEC 62281)	<500g, small cell.	N/A
	Oven temperature (°C)..... :	130°C	—
	Gross mass of cell (g)..... :	<500g, small cell.	—
	Results: No fire. No explosion.	No fire. No explosion.	P
8.3.5	Crush (cells)		P
	The crushing force was released upon: - The maximum force of 13 kN ± 1 kN has been applied; or	Tested complied.	P
	- An abrupt voltage drop of one-third of the original voltage has been obtained; or		N/A
	- 10% of deformation has occurred compared to the initial dimension		N/A
	Results: No fire. No explosion..... :	(See Table 8.3.5)	P
8.3.6	Over-charging of battery		N/A
	Test was continued until the temperature of the outer casing: - Reached steady state conditions (less than 10°C change in 30-minute period); or		N/A
	- Returned to ambient		N/A
	Results: No fire. No explosion..... :		N/A
8.3.7	Forced discharge (cells)		P
	Results: No fire. No explosion..... :	(See Table 8.3.7)	P
8.3.8	Transport tests		P

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
	Manufacturer's documentation provided to show compliance with UN Recommendations on Transport of Dangerous Goods		P
8.3.9	Design evaluation – Forced internal short circuit (cells)		N/A
	The cells complied with national requirement for.....:	France, Japan, Republic of Korea, Switzerland.	—
	The pressing was stopped upon: - A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: No fire.....:		N/A
9	**Information for safety**		**P**
	The manufacturer of secondary cells ensures that information is provided about current, voltage and temperature limits of their products.	Information for safety mentioned in manufacturer's specifications.	P
	The manufacturer of batteries ensures that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards.	Information for safety mentioned in manufacturer's specifications.	P
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, information relating to hazard avoidance resulting from a system analysis is provided to the end user.....:		N/A
10	**Marking**		**P**
10.1	Cell marking		P
	Cells marked as specified in the applicable cell standards: IEC 61951-1, IEC 61951-2 or IEC 61960.	The final product is cell.fit for IEC 61960.	P
10.2	Battery marking		N/A
	Batteries marked in accordance with the requirements for the cells from which they are assembled.		N/A
	Batteries marked with an appropriate caution statement.		N/A
10.3	Other information		P
	Storage and disposal instructions marked on or supplied with the battery.	Information for disposal instructions mentioned in manufacturer's specifications.	P

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
	Recommended charging instructions marked on or supplied with the battery.	Information for recommended charging instructions mentioned in manufacturer's specifications.	P
11	**Packaging**		**P**
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants.		P
Annex A	**Charging range of secondary lithium ion cells for safe use**		**P**
A.1	General		P
A.2	Safety of lithium-ion secondary battery	Complied.	P
A.3	Consideration on charging voltage	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	Max. charging voltage: 3.83V	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	3.83V applied.	N/A
A.4	Consideration of temperature and charging current		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature for cell declared by manufacture is: 0-45°C	P
A.4.3	High temperature range	45℃ used for test.	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in high temperature range		N/A
A.4.3.4	Safety consideration when specifying new upper limit in high temperature range	45°C applied.	N/A
A.4.4	Low temperature range	-5℃ used for test.	P
A.4.4.1	General		P
A.4.4.2	Explanation of safety viewpoint		P
A.4.4.3	Safety considerations, when specifying charging conditions in low temperature range		N/A

IEC 62133: 2012			
Clause	Requirement + Test	Result - Remark	Verdict
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	-5°C applied.	P
A.4.5	Scope of the application of charging current		P
A.5	Sample preparation		N/A
A.5.1	General		N/A
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
	The insertion procedure carried out at 20°C±5°C and under -25 °C of dew point		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle to cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle to winding core		N/A
A.5.5.2	Mark the position of nickel particle on the both end of winding core of the separator		N/A
A.5.6	Insertion of nickel particle to prismatic cell		N/A

	TABLE: Critical components information				P
Object/part no.	Manufacturer/ trademark	Type/model	Technical data	Standard	Mark(s) of conformity 1)
Cell	shenzhen soshine battery co.,ltd	14500-3.2-700	3.2V, 600mAh	IEC62133: 2012	Tested with appliance
-Positive electrode	Shenzhen o' cell Technology Co, Ltd.	OM-2	Lithium (4.3%) + Ferrum (34.08%) + Phosphorus (19.59%)	--	Tested with appliance
-Negative electrode	Shenzhen Kingrunning Energy materials Co.Ltd	5AL	Graphite(＞99.5%) H2O(＜0.1%)	--	Tested with appliance
-Separator	Shenzhen newma-tech Co, Ltd.	44*0.02mm	Shutdown temperature 130℃	--	Tested with appliance
- Electrolyte	TIANJIN JINNIU POWER SOURCES MATERIAL CO.,LTD.	JN-SZSM-1301	H2O<10ppm, HF<50ppm	--	Tested with appliance
Supplementary information: **1) Provided evidence ensures the agreed level of compliance.**					

7.2.1	TABLE: Continuous low rate charge (cells)	N/A

Model	Recommended charging method, (CC, CV, or CC/CV)	Recommended charging voltage V_c, (Vdc)	Recommended charging current I_{rec}, (A)	OCV at start of test, (Vdc)	Results

Supplementary information:

- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.2.2	TABLE: Vibration	N/A

Model	OCV at start of test, (Vdc)	Results

Supplementary information:

- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.3.1	TABLE: Incorrect installation (cells)	N/A

Model	OCV of reversed cell, (Vdc)	Results

Supplementary information:
- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.3.2	TABLE: External short circuit				N/A
Model	**Ambient (at 20℃ ± 5ºC or 55°C ± 5 ºC)**	**OCV at start of test, (Vdc)**	**Resistance of circuit, (Ω)**	**Maximum case temperature rise ΔT, (ºC)**	**Results**

Supplementary information:
- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.3.6	TABLE: Crush		N/A
Model	**OCV at start of test, (Vdc)**	**OCV at removal of crushing force, (Vdc)**	**Results**

Supplementary information:
- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.3.8	TABLE: Overcharge	N/A

Model	OCV prior to charging, (Vdc)	Maximum charge current, (A)	Time for charging, (hours)	Results

Supplementary information:

- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

7.3.9	TABLE: Forced discharge (cells)	N/A

Model	OCV before application of reverse charge, (Vdc)	Measured reverse charge I_t, (A)	Time for reversed charge, (minutes)	Results

Supplementary information:

- No fire or explosion
- No leakage
- Leakage
- Fire
- Explosion
- Bulge
- Others (please explain)

8.2.1	TABLE: Continuous charging at constant voltage (cells)	P

Model	Recommended charging voltage V_c, (Vdc)	Recommended charging current I_{rec}, (mA)	OCV at start of test, (Vdc)	Results
14500-3.2-700#01	3.80	300	3.78	P
14500-3.2-700#02	3.80	300	3.79	P
14500-3.2-700#03	3.80	300	3.77	P

14500-3.2-700#04	3.80	300	3.78	P
14500-3.2-700#05	3.80	300	3.77	P

Supplementary information:

- No fire or explosion
- No leakage

8.3.1	TABLE: External short circuit (cells)				P
Model	**Ambient, (°C)**	**OCV at start of test, (Vdc)**	**Resistance of circuit, (mΩ)**	**Maximum case temperature ~~rise~~ ΔT, (°C)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
14500-3.2-700#06	23.4	3.78	76	93.4	P
14500-3.2-700#07	24.0	3.79	79	92.5	P
14500-3.2-700#08	23.9	3.78	83	95.6	P
14500-3.2-700#09	23.7	3.77	89	99.7	P
14500-3.2-700#10	23.6	3.78	80	105.3	P
Samples charged at charging temperature lower limit (-5°C)					
14500-3.2-700#11	23.6	3.72	84	91.4	P
14500-3.2-700#12	23.8	3.73	78	93.5	P
14500-3.2-700#13	23.9	3.72	91	90.7	P
14500-3.2-700#14	23.6	3.73	90	88.4	P
14500-3.2-700#15	23.4	3.73	89	96.3	P

Supplementary information:

- No fire, no explosion

8.3.2	TABLE: External short circuit (battery)				N/A
Model	**Ambient, (℃)**	**OCV at start of test, (Vdc)**	**Resistance of circuit, (mΩ)**	**Maximum case temperature ~~rise~~ ΔT, (°C)**	**Results**
Samples charged at charging temperature upper limit (45°C)					

Supplementary information:
- No fire, no explosion

8.3.5	TABLE: Crush (cells)				P
Model	**OCV at start of test, (Vdc)**	**OCV at removal of crushing force, (Vdc)**	**Width/ diameter of cell before crush, (mm)**	**Required deformation for crush, (mm)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
14500-3.2-700#29	3.76	3.76	--	--	P
14500-3.2-700#30	3.79	3.79	--	--	P
14500-3.2-700#31	3.78	3.78	--	--	P
14500-3.2-700#32	3.77	3.77	--	--	P
14500-3.2-700#33	3.76	3.76	--	--	P
Samples charged at charging temperature lower limit (-5°C)					
14500-3.2-700#34	3.73	3.73	--	--	P
14500-3.2-700#35	3.71	3.71	--	--	P
14500-3.2-700#36	3.71	3.71	--	--	P
14500-3.2-700#37	3.73	3.73	--	--	P
14500-3.2-700#38	3.71	3.71	--	--	P

Note:
A 13kN force applied at the wide side of cylindrical cells.
No voltage abrupt drop occurred.
Supplementary information:
- No fire or explosion

8.3.6	TABLE: Over-charging of battery				N/A
Constant charging current (A).....:					–
Supply voltage (Vdc).....:					–
Model	**OCV before charging, (Vdc)**	**Resistance of circuit, (Ω)**	**Maximum outer casing temperature, (°C)**		**Results**

Supplementary information:
- No fire or explosion

8.3.7	TABLE: Forced discharge (cells)	P

Model	OCV before application of reverse charge, (Vdc)	Measured Reverse charge I_t, (mA)	Time for reversed charge, (minutes)	Results
14500-3.2-700#39	2.25	600	90	P
14500-3.2-700#40	2.23	600	90	P
14500-3.2-700#41	2.24	600	90	P
14500-3.2-700#42	2.24	600	90	P
14500-3.2-700#43	2.23	600	90	P

Supplementary information:
- No fire or explosion

8.3.8 T-5	TABLE: External short circuit (cells)	P

Model	Ambient, (℃)	OCV at start of test, (Vdc)	Resistance of circuit, (mΩ)	Maximum case temperature ~~rise~~ ΔT, (°C)	Results
14500-3.2-700#44	57.6	3.72	83	95.6	P
14500-3.2-700#45	57.7	3.71	82	90.3	P
14500-3.2-700#46	57.6	3.72	81	93.6	P
14500-3.2-700#47	56.7	3.72	83	94.1	P
14500-3.2-700#48	56.9	3.71	80	89.3	P
14500-3.2-700#49	56.6	3.71	83	85.6	P
14500-3.2-700#50	56.7	3.72	82	92.3	P
14500-3.2-700#51	57.4	3.72	81	91.3	P
14500-3.2-700#52	56.1	3.71	83	92.5	P
14500-3.2-700#53	56.4	3.72	80	93.4	P

Supplementary information:

The external short-circuit test of 10 pcs samples performed after the test of Altitude, Thermal cycling, Vibration and Shock in sequence.

- No excessive temperature rise, no rupture, no explosion and no fire

8.3.9	TABLE: Forced internal short circuit (cells)					N/A
Model	**Chamber ambient, (°C)**	**OCV at start of test, (Vdc)**	**Particle location [1)]**	**Maximum applied pressure, (N)**	**Voltage drop, (mV)**	**Results**

Supplementary information:

[1)] Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

- No fire

-- End of Report --

Attachment 1

倍测检测 BCTC TEST

Photo Documentation

Product: Soshine LiFePO4 rechargeable cell

Type Designation: 14500-3.2-700

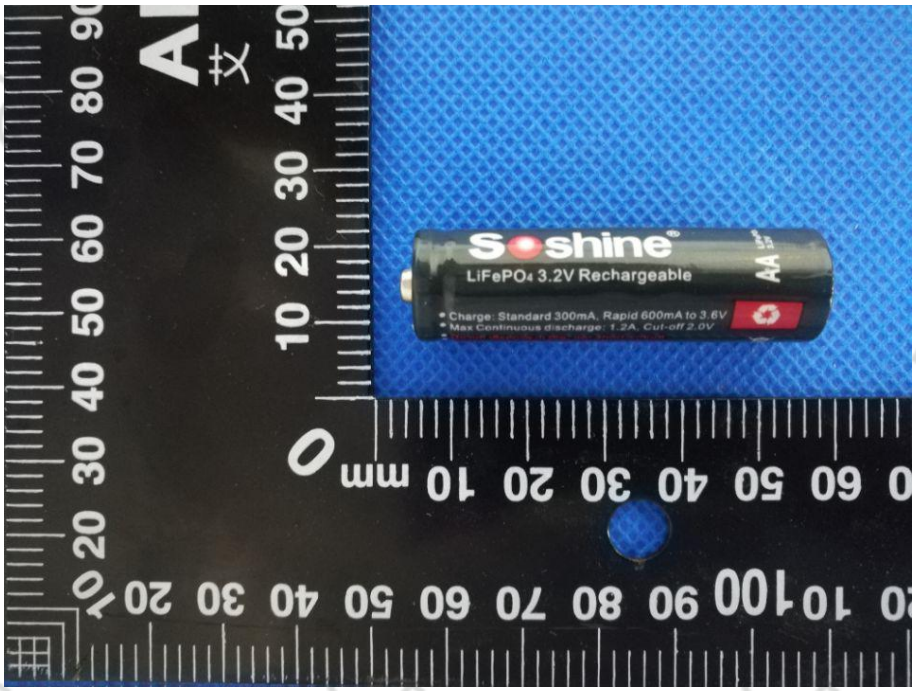


Figure 1 Front view of cell

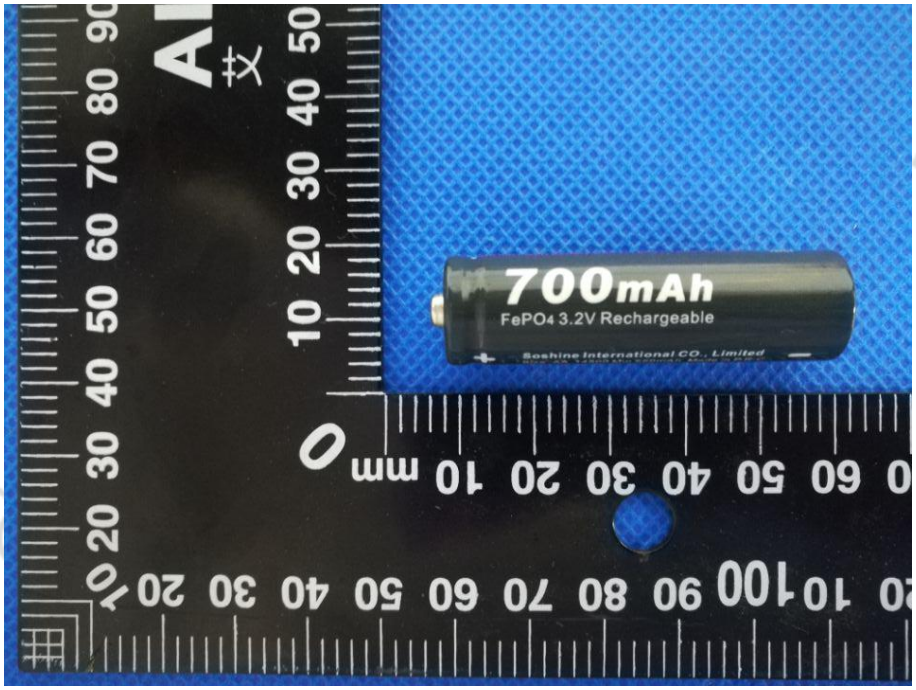


Figure 2 Back view of cell