

Library Sort	Product Specifications	VER	A01
Library Name	Li-ion Rechargeable Battery	Date	2018/08/28

Li-ion Battery Specification

Model: 18650USB-3.7-3600

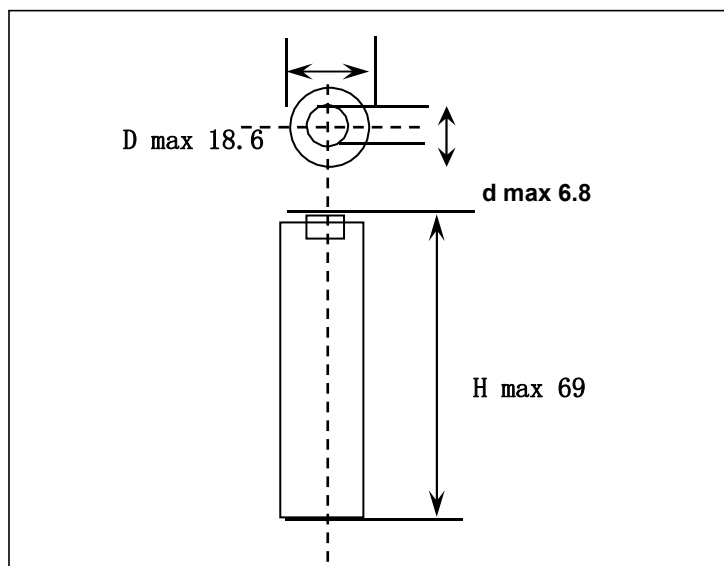
Prepared	Auditing	Approved
WUSUN	L.XUN	SILING
2018.08.28	2018.08.28	2018.08.28

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1. Primary technical Parameters

Type	Rechargeable Lithium-ion
Model	18650USB-3.7-3600
Dimension (mm)	D18.6,H69, d6.8
C₅mAh	3600
C₅mA	1800
Nominal Voltage	3.7V
Capacity	Nominal: 3600mAh Minimum: 3500mAh when discharged at 0.2C ₅ mA to 2.65V
Charging Conditions	0.2C ₅ mA charge termination control parameters taper current 0.01C ₅ mA at 4.2V
Service Life	800cycles (≥80% C ₅ mAh,0.2C discharge)
Weight	60g
Protection Circuit Module	Over Voltage Limit: 4.275 +/- 0.04 V Under Voltage Limit: 2.5 +/- 0.5 V Over Current Protection: 7A(instantaneous) Max. Quiescent Drain: 10 μA
Cell protected	PTC (Positive temperature coefficient device) protect against over temperature and indirectly over current and will automatic reset CID (Current interrupt device) pressure valve, will disable the cell permanently if the pressure is to high in the cell (Can be due to over charge).
Standard Charge	0.5C Charge Current:1.8A, 1C Charge Current:3.6A Charge Voltage: 4.2±0.03V
Micro USB Charge	Input: Micro USB DC4.8-5.5V, 1-2A Charge Current:0.8A, Charge Voltage: 4.2±0.03V
Discharge	Maximum Continuous Discharge: 3.5A Maximum instantaneous discharge:7A Cut-off voltage:2.75V
Internal resistance	<75mΩ
Temperature	Charging : 0~+50°C (Cathode Metal surface temperature) Discharging :-20~+60°C Storage :-20~+50°C

Dimension (mm)





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2 Characteristics

2.1 Standard Charge This "Standard Charge" means charging the cell with charge current 1800mA and constant voltage 4.2V at 25°C for 3hours.

2.2 Standard Discharge Capacity The standard discharge capacity is the initial discharge capacity of the cell, which is measured with discharge current of 720mA with 2.75V cut-off at 25°C within 1hour after the standard charge. Standard Discharge Capacity \geq 3500mAh

2.3 Temperature Dependence of Discharge Capacity

Capacity comparison at each temperature, measured with discharge constant current 720mA and 2.75V cut-off after the standard charge is as follows.

Note: If charge temperature and discharge temperature is not the same, the interval for temperature change is 3 hours. Charge Temperature Discharge temperature
25°C -10°C 0°C 25°C 40°C

Relative Capacity 50% 80% 100% 80% Percentage as an index of the capacity at 25°C(=3600mAh) is 100%.

2.4 Temperature Dependence of Charge Capacity

Capacity comparison at each temperature, measured with discharge constant current 720mA and 2.75V cut-off after the standard charge is as follows.

Note: If charge temperature and discharge temperature is not the same, the interval for temperature change is 3 hours.

Percentage as an index of the capacity at 25°C(=3600mAh) is 100%.

2.5 Charge Rate Capabilities

Discharge capacity is measured with constant current 720mA and 2.75V cut-off after the cell is charged with 4.2V as follows.

Note: Percentage as an index of the capacity at 25°C(=3600mAh) is 100%.

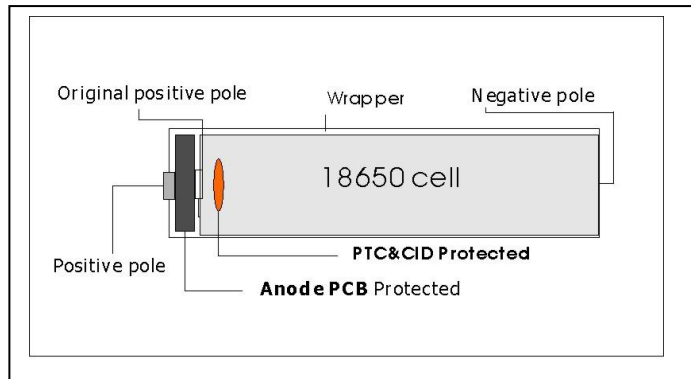
2.6 Discharge Rate Capabilities

Discharge capacity is measured with the various currents in under table and 2.75V cut-off after the standard charge.

Note: Percentage as an index of the capacity at 25°C(=3600mAh)

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Protection



2 Polymer Li-ion Battery Pack Characteristics

Test item	Test conditions	Requirements
(1) Outside Appearance	Visual check	No abnormal stain, Deformation nor damage
(2) Standard test conditions	Measurements are carried out at $20 \pm 5^\circ\text{C}$ and relative humidity of $65 \pm 20\%$ without other specified condition. Accuracy of voltmeters and ammeters used in test is equal to or better than the grade 0.5.	
(3) Full charge	Cells shall be charged continuously at the constant current 1.8A to 4.2V, then charge at the constant voltage of 4.2V until the end current of 0.01C5mA	
(4) Standard discharge	Cells shall be discharged continuously at the constant current of 0.36A to 2.75V	
(5) Open-circuit voltage (OCV)		$\geq 3.7\text{V}$
(6) Rated Capacity	Cells shall be charged in Item (3) and discharged in Item (4) within 10minutes after full charged. If the discharge duration does not reach the specified value, the test may be repeated up to three times in total.	Rated capacity: $\geq 3500\text{mAh}$
(7) Cycle Life (20 °C)	Cells shall be charged continuously at the constant current of 0.2C5mA to 4.2V and discharged continuously at the constant current of 0.2C5mA to 2.75V. A cycles defined as one charge and discharge .carry out cycles until discharge capacity $< 80\% \text{C5mAh}$	≥ 800 cycles



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3 Safety Evaluation :

When Li-ion rechargeable batteries are used on above the permit voltage or current, electrolyte may disassemble, this case will affect safety performance of Li-ion rechargeable batteries. So protection circuit module were used in order to prevent overcharge over discharge and over current .

PCM Model: SOSHINE1865USB-3600

Safety behavior

3.1 Short circuit behavior

The battery pack is short circuited with a 200mΩ load.

The battery current must not exceed 30A and the link must be cut in less than 20ms.

3.2 Over charge protection

The battery is charged at 1C without voltage regulation. The safety IC of the battery must cut the link when battery voltage reaches (4.275 ±0.10)V

The Safety IC must keep the link cut until battery voltage becomes lower than (4.075 ±0.10)V. Then the charge must be possible

3.3 Over discharge protection

The battery is discharged at 1C until 2.50V / cell. The safety IC of the battery must cut the link when battery voltage reaches (2.50±0.10)V

The MOSFET will remain closed until the battery voltage rises above the value of (2.90+/-0.10)V and a charge current is detected.

3.4 Over current protection

The aim of this test is to check the Over current protection when there is a excess discharge current.

The safety IC (protection circuit) should trip at(7±0.5)A (depending to the IC used).

The battery resets after load if removed.

Test Item	Test Conditions	Requirements	Requirements
(1) Overcharge	Cells shall be charged in Item 1(3), then charged at 360mA current with a voltage limit of 6.6V.charging is continued for 8 hours.	Protection voltage: 4. 275 ± 0.04V	No fire, Nor explosion
(2)Over discharge	Cells discharged continuously at the constant current of 720mA to 2.75V,then connect cells terminals with 30 Ω .Discharging is continued for 24 hours	Protection voltage: 2.65 ± 0.08V	No fire, Nor explosion
(3)Over current	Cells shall be charged in Item 1(3), then charge current is to be raised at a rate of 0.2A per second until the battery pack is protective cut-off.	Protection current: 3-5A	No fire, Nor explosion
(4)Short Circuit Test	Cells shall be charged in Item 1(3), Connect battery terminals with electric wire (electric resistance: 0.2 Ω or less),continued for 1 hours		No fire, Nor explosion



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4. Duration of Guarantee the Product

We can keep on the quality in six month. In order to keeping on the quality of the batteries, it' s need to charge and discharge once every six months.

5. Cell Condition at the Shipment

To be determined (Recommendation Approx. $\geq 3.7V$ about 50% charged state)

6. Storage

Far from the fire and the high temperature.

7. Handling Precautions

To assure product safety, describe the following precautions in the instruction manual of the equipment.

! Danger

Do not heat or throw battery into a fire.

Do not use, leave battery close to fire or inside of a car where temperature may be above 60°C . Also do not charge / discharge in such conditions.

Hairpins, coins, or screws. Do not store batteries with such objects.

Do not short circuit the (+) and (-) terminals with other metals.

Do not place battery in a device with the (+) and (-) in the wrong way around.

Do not hit with a hammer, step on or throw or drop to cause strong shock.

Do not disassemble or modify the battery.

Do not solder a battery directly.

Do not use a battery with serious scar or deformation.

! Warning

Do not use battery with dry cells and other primary batteries, or batteries of a different package, type, or brand.

Stop charging the battery if charging is not completed within the specified time.

During use, charge, or storage.

Keep away from fire immediately when leakage or foul odor is detected.

If liquid leaks onto your skin or clothes, wash well with fresh water immediately.

If liquid leaking from the battery gets into your eyes, do not rub your eyes. Wash them well with clean water and go to see a doctor immediately.

! Caution

Store batteries out of reach of children so that they are not accidentally swallowed.

Batteries have life cycles. If the time that the battery powers equipment becomes much shorter than usual, the battery life is at an end. Replace the battery with a new same one.

Remove a battery whose life cycle has expired from equipment immediately.

When the battery is thrown away, be sure it is non-conducting by applying vinyl tape to the (+) and (-) terminals.

When not using battery for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.

While the battery pack is charged, used and stored, keep it away from objects or materials with static electric charges.

The battery can be used within the following temperature ranges. Do not exceed these ranges.

Charge temperature range : 0°C to 50°C

Discharge temperature range : -20°C to 60°C

(When using equipment)